## IRAN KETONE COMPANY GROUP

The first manufacturer of polyester resins Since 1975 in IRAN



#### IRAN KETONE AC 254

#### Acrylic Polyol resin (ultra high solid)

Test Specifications	Result
Solid Content (ASTM D-1259)	75±1%
Acid Value (delivery form) (ASTM D-1639)	6-7 (mg KOH/gr)
Hydroxyl content (on solid)(ASTM D-4274)	5.4 ± 0.1 %
Density (25°C) (ASTM D-1475)	1.0 (gr / ml)
Viscosity (25°C)(delivery form)(ASTM D-562)	3000-5000 (cp)
Color, Gardner (ASTM D-1544)	1-2
Solvent	Butyl acetate
Flash Point (ASTM D-93)	23 (°C)
Compatible Solvent	Glycol ethers, aromatic hydrocarbons, esters, ketones
Partial compatible solvent	Some alcohols, some aliphatic hydrocarbons.
Other resin & hardener compatibility	Aliphatic & aromatic polyisocyanat, melamine & urea, acrylic polyol series IK AC 200.
Curation/ drying mechanism	Solvent evaporation / chemical reaction

## **Applications:**

- Anti-scratch polyurethane clear coats.
- Automotive refinish polyurethane coating.
- Flexible polyurethane anti-corrosive metal & plastic coatings.
- High solid polyurethane paint and clear(auto lacquer).
- Aircraft industry PU coatings.

# Principle properties:

- Good adhesion to metal & basecoat surface.
- Fast drying and good distinctness of image (DOI).
- Good chemical & solvent and oil resistance.
- Good weathering and UV resistance.
  - Excellent pigments wetting & 2kpu paste.

## Storage:

- Keep away from sources of ignition and heat.
- Stored between 0°C to 40°C.

#### Shelf life:

• This product has a shelf life of 12 months from data of manufacture.

**Note:** the information herein is currently believed to be accurate. We do not guarantee its accuracy. Purchasers shall not rely on statements herein when purchasing any products. Purchasers should make their own investigations to determine if such products are suitable for a particular use.

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